



FLANGE TOOL INNOVATION

# PRODUCT DATA SHEET

# SG4TM

SECURE-GRIP MECHANICAL FLANGE SPREADER

## **SPREADING FORCE:**

With 47N.m (35ft.lb) of torque applied: 3.7T (37kN) It is recommended that tools are used in pairs giving:

 $2 \times 3.7T = 7.4T (74kN)$ 

SPREADING DISTANCE: 0 - 75mm (0 - 2.95")

TOOL WEIGHT: 4.5kg (10lb)

#### KIT COMPONENTS

1 x SG4TM Tool

1 x 150mm (6") Vernier Calliper

1 x 3/8" Drive Torque Wrench and 16mm Socket

1 x Safety Block

2 x M16 (5/8") Collets

2 x M20 (3/4") Collets

1 x Instruction Manual

1 x Carry Case with protective foam insterts

Product Code: SG4TMSTD



#### WEIGHTS AND DIMENSIONS

Tool Weight: 4.8Kg (10.6lb)
Case Weight: 1Kg (2.2lb)
Gross Kit Weight: 12.8Kg (28.2lb)

Carry Case Dimensions: 520mm x 375mm x 165mm (20.47" x 14.76" x 6.50")

TOOL DIMENSIONS - CLOSED

TOOL DIMENSIONS - OPEN

(1.89")

190mm
(7.48")

75mm
(2.95")

385mm
(15.16")

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## FLANGE TOOL INNOVATION

## RANGE OF APPLICATION

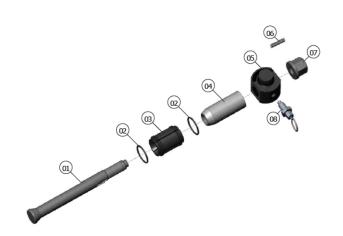
The SG4TM is usable on all standard flanges that have been specified to accept the following bolt sizes: M16, M20, 5/8'', 3/4''

This includes ANSI, DIN, SPO, ASME, API and BS flanges.

For a detailed range of application please request the Secure-Grip Mechanical Operator Instrucion Manual.

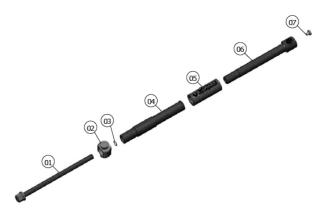
#### COLLET HEAD PART LIST AND EXPLODED DRAWING

ITEM	DESCRIPTION	QTY
II L/V\	DESCRIPTION	QII
01	COLLET HOLDER	2
02	M16 SPRING RING*	4
	M20 SPRING RING*	4
03	M16 COLLET*	2
	M20 COLLET*	2
04	DRIVE CONE	2
05	COLLET UNION	2
06	CENTRING SPRING 1	2
07	COLLET NUT	2
08	COLLET SPRING PLUNGER*	2



#### ACTUATOR PART LIST AND EXPLODED DRAWING

ITEM	DESCRIPTION	QTY
01	ACTUATOR BOLT	1
02	OPEN ACTUATOR UNION	1
03	ACTUATOR RETAINING RING*	1
04	ACTUATOR SLEEVE	1
05	FOAM GRIP	1
06	CLOSED ACTUATOR UNION	1
07	ACTUATOR RETAINING BOLT	1



#### SG4TM PART LIST AND EXPLODED DRAWING

ITEM	DESCRIPTION	QTY
01	CANTILEVER RETAINING RING*	10
02	OPEN LEG RH	1
03	CLOSED LEG RH	1
04	SEE ACTUATOR PART LIST	
05	CANTILEVER	1
06	CANTILEVER PLUNGER	1
07	CANTILEVER PIN	3
08	CLOSED LEG LH	1
09	SEE COLLET HEAD PART LIST	
10	OPEN LEG LH	1

<sup>\*</sup> Items are supplied in Spare Kit Part